

BE SURE: to keep the black washer right side up to correspond with the bearing rotation during reassembly.

- new** * Undersized diameter bearing for use after resharpening. Fits all tools such as flush trims
- 791.062.00** Ø9,3 replace bearing 791.002.00 (Ø9,5) after resharpening
- 791.063.00** Ø12,5 replace bearing 791.003.00 (Ø12,7) after resharpening



**** Delrin® Cylindrical Bearings



** 10° Delrin® Conical Bearings



*** Delrin® Triangular Bearings

Bearings

	D	B	P	PACK QTY.	ORDER NO.
	mm	mm	mm		
	6,35	3,17	2,8	10	791.035.00
new	9,3	4,76	3,17	10	791.062.00*
	9,5	4,76	3,2	10	791.002.00
new	12,5	4,76	4,98	10	791.063.00*
	12,7	4,76	5	10	791.003.00
	12,7	6,35	4,8	10	791.010.00
	13	5	4	10	791.022.00
	13	6	5	10	791.023.00
	15	6	5	10	791.024.00
	15,8	4,76	5	10	791.018.00
	15,8	6,35	5	10	791.009.00
	16	5	5	10	791.006.00
	16	8	5	10	791.025.00
	19	4,76	7,5	10	791.019.00
	19	6	6	10	791.007.00
	19	6,35	7	10	791.004.00
	19	8	6	10	791.034.00
	19	12,7	4	10	791.011.00
	22	8	6	10	791.012.00
	22	8	7	10	791.005.00
	22,2	4,76	7,5	10	791.017.00
	22,2	9,52	7	10	791.021.00
	22,2	12,7	7	10	791.013.00
	24	8	8	10	791.036.00
	28	12	8	10	791.026.00
	28,5	4,76	8,4	10	791.014.00
	28,5	8	8,5	10	791.030.00
	28,5	12,7	8	10	791.027.00
	31,7	8	5	10	791.033.00
	31,7	12,7	8	10	791.015.00
	34,9	4,76	11,5	10	791.016.00
	34,9	8	11,6	10	791.031.00
	34,9	12,7	11	10	791.029.00
	37	12	12	10	791.028.00
	38,1	12,7	13,3	10	791.020.00
	62	30	16	10	791.051.00
	62	35	14	1	791.052.00
	80	40	18	1	791.054.00
	80	50	16	1	791.053.00

Delrin® Cylindrical Bearings

12,7	1/2	4,76	3/16	5	10	791.044.00****
15,87	5/8	4,76	3/16	7,2	10	791.045.00****
19,05	3/4	4,76	3/16	6,8	10	791.046.00****
37,4	12,7	15,7			10	791.047.00****

10° Delrin® Conical Bearings

19	3/4	4,76	3/16	6,8	10	791.041.00**
22	7/8	4,76	3/16	6,8	10	791.048.00**

Delrin® Triangular Bearings

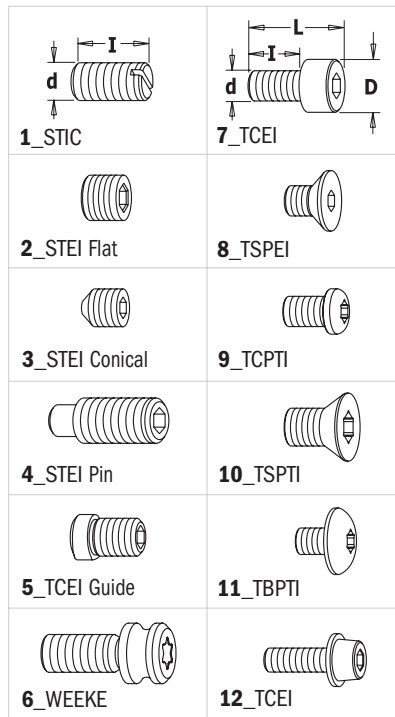
12,7	1/2	4,76	3/16	5,8	10	791.042.00***
19	3/4	4,76	3/16	7	10	791.043.00***

Shields for Bearings

DESCRIPTION	PACK QTY.	ORDER NO.	DESCRIPTION	PACK QTY.	ORDER NO.
Ø9,5mm	10	990.422.00	Ø12,7mm	10	990.423.00



990



Screws

d x l x L mm	D mm	TYPE	PACK QTY.	ORDER NO.	d x l x L mm	D mm	TYPE	PACK QTY.	ORDER NO.
M5x8		1	10	990.008.00	M4x12x16	7	7	10	990.061.00
M5x10		1	10	990.003.00	M6x25x31	10	7	10	990.098.00
M2x2		2	10	990.060.00	M8x25x33	13	7	10	990.099.00
M4x20		2	10	990.091.00	1/8"x1/2"x5/8"	5,5	7	10	990.059.00
M5x4		2	10	990.015.00	M5x10x15	8,5	7	10	990.010.00
M5x5		2	10	990.001.00	M4x4x6	8	8	10	990.004.00
M5x5 w/cup point		2	10	990.006.00	M5x9x12	10	8	10	990.055.00
M3x3		3	10	990.005.00	M5x5,2x8	9	8	10	990.067.00
M5x5		3	10	990.002.00	M6x8x10	9	8	10	990.083.00
M6x6		3	10	990.007.00	1/4"x11/16"x7/8"	12	9	10	990.097.00
M4x3		3	10	990.013.00	1/8"x3/8"x1/2"	7	12	10	990.058.00
M4x4		3	10	990.014.00	Torx Screw				
M6x5		3	10	990.009.00	M5x13x18 (T15)	6,8	10	10	990.063.00
M6x8		4	10	990.087.00	M3x4x5,7 (T8)	4,6	9	10	990.082.00
M6x10		4	10	990.106.00	M3,5x5,7x8,2 (T15)	6	11	10	990.077.00
M6x16		4	10	990.066.00	M2,5x3x4,5 (T8)	3,5	10	10	990.070.00
M6x20		4	10	990.084.00	M2,5x4,5x6 (T8)	3,7	10	10	990.071.00
M6x25		4	10	990.085.00	M4x2x3 (T9)	6	10	10	990.079.00
M8x12		4	10	990.065.00	M5x3,6x6,1 (T25)	8,8	10	10	990.080.00
M8x16		4	10	990.064.00	M5x5x8 (T25)	9	10	10	990.093.00
M8x20		4	10	990.086.00	M3,5x3,5x6 (T15)	6	11	10	990.072.00
M5x5x9	6	5	10	990.068.00	M3,5x5x7,2 (T15)	8,8	11	10	990.073.00
M5x11,5x17		6	10	990.088.00	M4x3,5x5,7 (T15)	8,8	11	10	990.074.00
M2,5x6x8,5	4,5	7	10	990.062.00	M4x4x6,2 (T15)	5,8	11	10	990.076.00
M3x6x9	5,5	7	10	990.051.00	M4x4x6,2 (T15)	8,8	11	10	990.056.00
M3x10x13	5,5	7	10	990.053.00	M4x5,5x8 (T20)	7,4	9	10	990.094.00
M3x16x19	5,5	7	10	990.054.00	M4x6x8 (T15)	6	11	10	990.078.00
M4x6x10	7	7	10	990.052.00	M4x6x8,2 (T15)	9	11	10	990.075.00

Keys for Screws

DESCRIPTION	PACK QTY.	ORDER NO.	DESCRIPTION	PACK QTY.	ORDER NO.
Hex Keys			6mm	10	991.066.00
0,9mm (for M2 screw)	10	991.055.00	Torx Key		
1,5mm (for M3 screw)	10	991.056.00	T8	10	991.063.00
2mm	10	991.060.00	T9	10	991.069.00
3/32" (for 1/8W screw)	10	991.057.00	T15	10	991.061.00
2,5mm (for M4 screw)	10	991.062.00	T20	10	991.072.00
3mm	10	991.067.00	T25	10	991.073.00
4mm	10	991.064.00	T30	10	991.071.00
5mm	10	991.065.00			

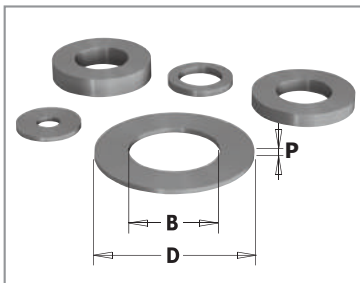
991



Shields for Assembly

B mm	D mm	P mm	PACK QTY.	ORDER NO.	B mm	D mm	P mm	PACK QTY.	ORDER NO.
3,25	9	1,6	10	541.550.00	8	14,7	5,8	10	541.519.00
3,25	15,8	2	10	541.552.00	12	20	2	10	541.512.00
5,2	15,8	2,5	10	541.551.00	12	20	3	10	541.511.00
6,4	9,52	2,2	10	541.514.00	12	21	0,1	10	541.513.00
8	14	0,1	10	541.515.00	12	21	0,3	10	541.520.00
8	14	0,3	10	541.516.00	12	21	1,59	10	541.521.00
8	14	0,5	10	541.517.00	12	21	3,18	10	541.522.00
8	14	1	10	541.518.00	12	21	6,16	10	541.523.00
8	14,7	3	10	541.500.00	12	21	1	10	541.524.00
8	14,7	4	10	541.501.00	12	21	0,5	10	541.525.00

541

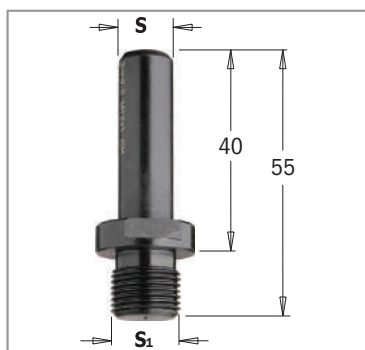


Nuts for Arbors

DESCRIPTION	PACK QTY.	ORDER NO.	DESCRIPTION	PACK QTY.	ORDER NO.
M4	10	990.092.00	M8	10	990.020.00
M6	10	990.095.00	M12x1,25mm	10	990.022.00

990.0





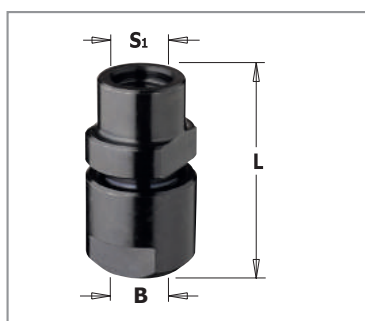
Arbors

797

S mm	S ₁ mm		PACK QTY.	ORDER NO.
8	M10x1,5		10	797.580.00
10	M12x1		10	797.100.00
12	M12x1		10	797.120.00
12,7	M12x1		10	797.127.00

TECHNICAL DETAILS:

- Super strength steel.
- Precisely machined for accuracy.



Collet Chucks

796

S ₁ mm	B mm	L mm	PACK QTY.	ORDER NO.
M10x1,5	6 - 6,35 - 8 - 9,5	38	10	796.100.00
M12x1	6 - 6,35 - 8 - 9,5	38	10	796.000.00
M12x1	10 - 12 - 12,7	47	10	796.121.00

TECHNICAL DETAILS:

- Super strength steel.
- Precisely machined for accuracy.

Collet not included.



Router Chuck Extensions with Collet

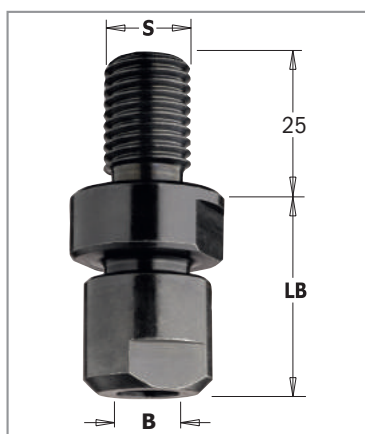
796.001/002

S mm	COLLET INCLUDED mm	FOR COLLETS mm	L mm	PACK QTY.	ORDER NO.
12	8	6 - 6,35 - 8 - 9,5	81	10	796.002.01
12	12	10 - 12 - 12,7	88	10	796.002.00
12,7	6,35	6 - 6,35 - 8 - 9,5	81	10	796.001.01
12,7	12,7	10 - 12 - 12,7	88	10	796.001.00

TECHNICAL DETAILS:

- Super strength steel.
- Precisely machined for accuracy.

Collet included.



Collet Chucks

796

S mm	FOR COLLETS mm	LB mm	PACK QTY.	ORDER NO.
M14x2	6 - 6,35 - 8 - 9,5	32	10	796.140.00
M14x2	10 - 12 - 12,7	38	10	796.141.00
M16x2	6 - 6,35 - 8 - 9,5	32	10	796.160.00
M16x2	10 - 12 - 12,7	38	10	796.161.00

TECHNICAL DETAILS:

- Super strength steel.
- Precisely machined for accuracy.

Collet not included.



Collets

796.500/600

B mm	PACK QTY.	ORDER NO.	B mm	PACK QTY.	ORDER NO.
6	10	796.560.00	10	10	796.600.00
6,35	10	796.564.00	12	10	796.620.00
8	10	796.580.00	12,7	10	796.627.00
9,5	10	796.595.00			



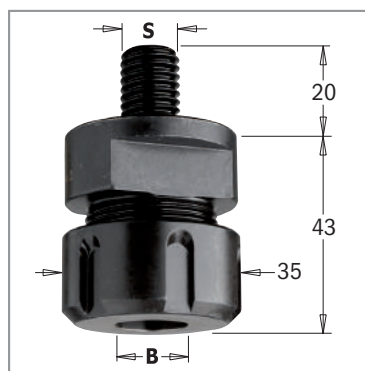
Arbors

798

S mm	S ₁ mm		PACK QTY.	ORDER NO.
M10x1,5	M10x1,5		10	798.101.00
M10x1,5	M12x1		10	798.102.00
M12x1	M10x1,5		10	798.121.00
M12x1	M12x1		10	798.122.00

TECHNICAL DETAILS:

- Super strength steel.
- Precisely machined for accuracy.



“ER20” Chucks

796

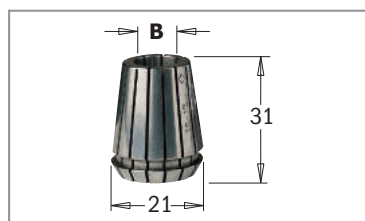
S mm	FOR COLLETS “ER20” mm	LB mm	PACK QTY.	ORDER NO.
M12x1,75	3 ~ 12,7	43	10	796.122.00
M14x2	3 ~ 12,7	43	10	796.142.00
M16x2	3 ~ 12,7	43	10	796.162.00

Spare parts: 992.483.03 M25x1,5mm clamping nut
991.483.00 “ER20” key

TECHNICAL DETAILS:

Super strength steel. Precisely machined for accuracy.

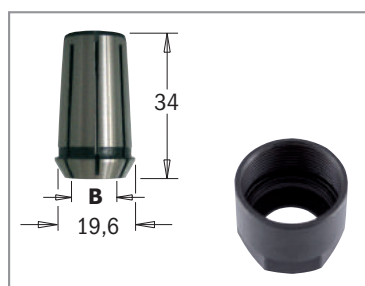
Collet not included.



“ER20” Precision Collets for 796.122/142/162 Items

184

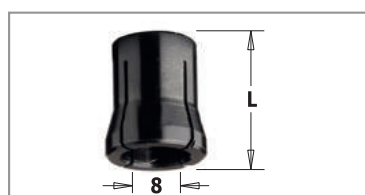
B mm	PACK QTY.	ORDER NO.	B mm	PACK QTY.	ORDER NO.
3	10	184.030.20	8	10	184.080.20
5	10	184.050.20	10	10	184.100.20
6	10	184.060.20	12	10	184.120.20
6,35	10	184.064.20	12,7	10	184.127.20



Collets for CMT1E, CMT2E, DeWalt®, Felisatti®, Fein®, Metabo® Hand-Held Routers 796.8

B mm	PACK QTY.	ORDER NO.	B mm	PACK QTY.	ORDER NO.
6	10	796.860.00	10	10	796.900.00
6,35	10	796.864.00	12	10	796.920.00
8	10	796.880.00	12,7	10	796.927.00
9,5	10	796.895.00			

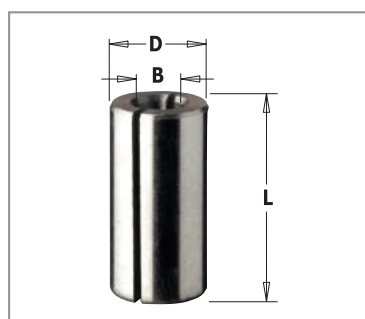
Spare parts: 992.100.01 M22 clamping nut



Collets for Freud®/Casals® Hand-Held Routers

796.780

B mm	L mm	PACK QTY.	ORDER NO.
8	14	10	796.780.00



Bushings

799

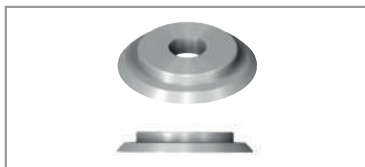
B mm	D mm	L mm	PACK QTY.	ORDER NO.	B mm	D mm	L mm	PACK QTY.	ORDER NO.
6	8	25	10	799.060.00	8	10	25	10	799.280.00
6	9,5	25	10	799.160.00	8	12	25	10	799.380.00
6	12	25	10	799.260.00	8	12,7	25	10	799.480.00
6,35	8	25	10	799.064.00	9,5	12,7	25	10	799.001.00
6,35	9,5	25	10	799.164.00	10	12	25	10	799.100.00
6,35	12,7	25	10	799.264.00	13	16	45	10	799.130.00
8	9,5	25	10	799.180.00					



Stop Collars

541

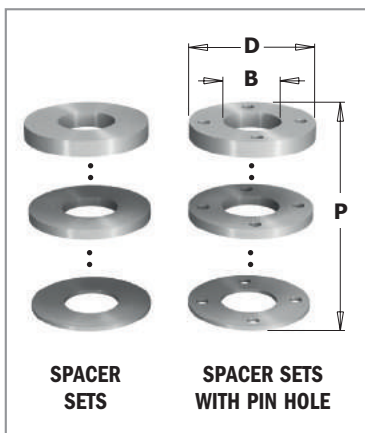
B mm	PACK Qty.	ORDER NO.	B mm	PACK Qty.	ORDER NO.
3,175	10	541.008.00	9,5	10	541.006.00
6	10	541.003.00	12	10	541.005.00
6,35	10	541.001.00	12,7	10	541.002.00
8	10	541.004.00			



Threaded Rings for 694.001 Cutter Heads

695.996

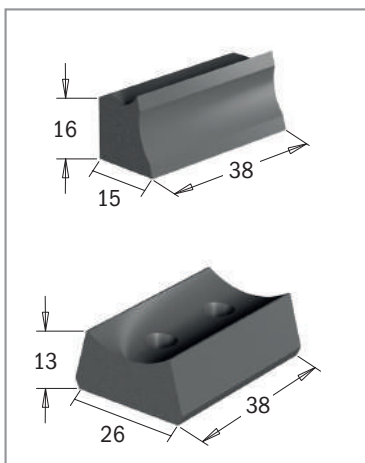
DESCRIPTION	PACK Qty.	ORDER NO.
M4 (Ø10x1,6mm)	10	695.996.01
M4 (Ø12x1,7mm)	10	695.996.02



Spacers Set

695.998

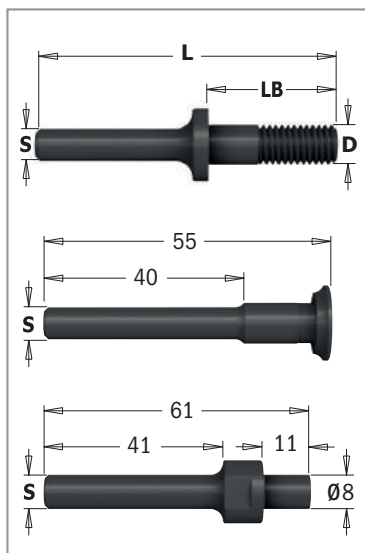
DESCRIPTION D x B x P mm	FOR CUTTER HEAD	PACK Qty.	ORDER NO.	DESCRIPTION D x B x P mm	FOR CUTTER HEAD	PACK Qty.	ORDER NO.
Spacer Sets				Spacer sets with Pin Hole			
50x30x9	694.015	10	695.998.01	65x30x8	694.001 & 694.015	10	695.998.21
50x31,75x9	694.015	10	695.998.02	65x31,75x8	694.001 & 694.015	10	695.998.22
55x35x9	694.015	10	695.998.03	65x35x8	694.001 & 694.015	10	695.998.23
60x40x9	694.015	10	695.998.04	70x40x8	694.001 & 694.015	10	695.998.24N
70x50x9	694.015	10	695.998.05	70x50x8	694.001 & 694.015	10	695.998.25N
50x30x33	694.005	10	695.998.11				
50x31,75x33	694.005	10	695.998.12				
55x35x33	694.005	10	695.998.13				
60x40x33	694.005	10	695.998.14				
70x50x22	694.005	10	695.998.15				



Wedges for Cutter Heads

651-692-693-695

DESCRIPTION	PACK Qty.	ORDER NO.	DESCRIPTION	PACK Qty.	ORDER NO.
Wedge for Cutter Heads					
38x15x16mm	10	692.999.01	31x11x9,5mm	10	695.999.31
38x22,5x13mm	10	692.999.02	38x11x9,5mm	10	695.999.38
38x26x13mm	10	693.999.01	39x11x9,5mm	10	695.999.39
38x28x12,5mm	10	693.999.02	41x11x9,5mm	10	695.999.41
38x15x16mm (per/para 695.018)	10	695.018.01	42x11x9,5mm	10	695.999.42
7x11x9,5mm	10	695.999.07	46x11x9,5mm	10	695.999.46
16x11x9,5mm	10	695.999.16	49x11x9,5mm	10	695.999.49
17x11x9,5mm	10	695.999.17	53x11x9,5mm	10	695.999.53
22x11x9,5mm	10	695.999.22	Wedges for Router Bits with Knives		
23x11x9,5mm	10	695.999.23	D=8x20mm	10	651.999.01
23x11x9,5mm	10	695.999.24	D=10-12-12,7x30mm	10	651.999.02
			D=12-12,7x50mm	10	651.999.03



Slot Cutter Arbors

7/8/924

D mm	LB mm	L mm	PACK Qty.	ORDER NO. S=Ø6mm	ORDER NO. S=Ø6,35mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø12,7mm
Arbors for 822 Slot Cutters								
M8	26	61	10	724.060.00	824.064.00	924.080.00		
M8	40	86	10			924.083.00		
M8	26	67,5	10				924.120.00	824.127.00
M8	40	81	10				924.128.00	824.128.00
M12	54	97	10				924.129.00	824.129.00
M8	47	97	10				924.130.00	824.130.00
M8	29,75	71	10				924.131.00	824.131.00
M8	35,5	71	10				924.132.00	824.132.00
M8	23	71	10				924.133.00	824.133.00
M12	39,5	85	10				924.134.00	824.134.00
M12	54,5	100	10					824.135.00
Arbors for 823 Slot Cutters with Counterbore								
		55	10	724.061.00	824.061.00	924.081.00		824.121.00
8	11	61	10	724.062.00	824.062.00	924.082.00		824.122.00

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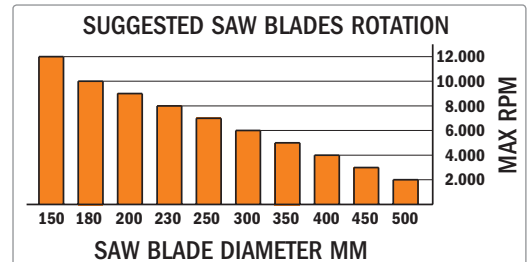
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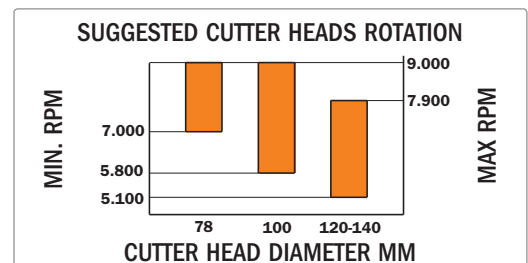
Saw blade safety

- ALWAYS** thoroughly check all blades for damage and flaws before using. Do not use blades with missing or damaged teeth.
- ALWAYS** wear safety glasses and ear protection when using power tools.
- ALWAYS** thoroughly read the owners manual and manufacturer's instructions before working with tools.
- ALWAYS** use a fence and splitter when using the table saw. Do not make freehand cuts.
- ALWAYS** use pusher blocks or a pusher stick, especially when working with small or narrow pieces.
- ALWAYS** unplug your saw before cleaning or adjusting the tool, or before making blade changes.
- ALWAYS** keep your tools sharpened, clean and stored in a safe place to avoid breakage and accidents and to extend the life of your bits and blades.
- ALWAYS** feed the workpiece against the rotation of the blade on table saws.
- ALWAYS** be sure your workpiece is completely supported, before and after the cut.
- NEVER** remove guards from radial arm saws and miter saws.
- NEVER** remove the splitter or anti-kickback devices from table saws.
- NEVER** use dull or damaged blades.
- NEVER** use blades with missing or chipped teeth.
- NEVER** force the cut or overload the saw.
- NEVER** change blades with the saw is plugged in.
- NEVER** make adjustments to any saw while the blade is rotating.



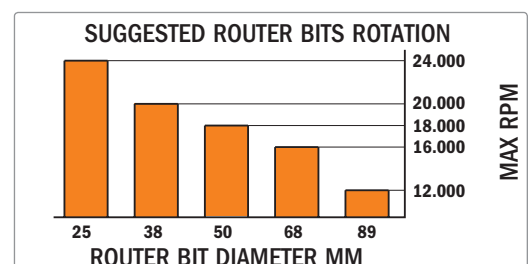
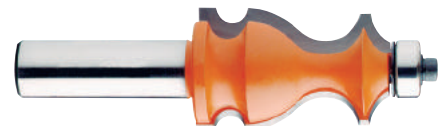
Cutter head safety

- ALWAYS** thoroughly check all cutters for damage and flaws before using.
- ALWAYS** wear safety glasses and ear protection when using power tools.
- ALWAYS** thoroughly read the owners manual and manufacturer's instructions before working with tools.
- ALWAYS** use guards that were supplied with your shaper.
- ALWAYS** use a fence with your shaper. Do not make freehand cuts.
- ALWAYS** use pusher blocks, especially when working with small or narrow pieces.
- ALWAYS** unplug your shaper before cleaning or adjusting the tool, or before making cutter or knife changes.
- ALWAYS** be sure the spindle nut is tight before plugging in the shaper.
- ALWAYS** check that knives are properly and securely installed in the cutterhead when using interchangeable-knife systems.
- ALWAYS** keep your tools sharpened, clean and stored in a safe place to avoid breakage and accidents and to extend the life of your bits and blades.
- ALWAYS** feed the workpiece against the rotation of the knives.
- ALWAYS** be sure your workpiece is completely supported, before and after the cut.
- NEVER** remove guards or any other safety devices from your shaper.
- NEVER** use dull or damaged knives.
- NEVER** force the cut or overload the shaper.
- NEVER** change cutters or knives or make adjustments with the shaper plugged in.
- NEVER** make adjustments to the shaper while the cutter is rotating.



Router bits safety

- ALWAYS** thoroughly check all tools for possible flaws before using.
- ALWAYS** wear safety glasses and ear protection.
- ALWAYS** thoroughly read the owners manual and manufacturer instructions before using.
- ALWAYS** check that at least 75% of the shank is securely inserted into the collet of the router.
- ALWAYS** use template guide collars when possible to absorb lateral bit deflection.
- ALWAYS** use a fence when working on the router table.
- ALWAYS** reduce the router speed when working with larger diameter bits.
- ALWAYS** keep your fence adjusted so there is some clearance between the bearing guide and the workpiece.
- ALWAYS** take care to remove large quantities of stock (cross section > 10mm) in more than one run.
- ALWAYS** keep your tools sharpened, clean and stored in a safe place to avoid breakage and accidents and to extend the life of your bits and blades.
- NEVER** use dull or defective tools, even suspiciously defective.
- NEVER** force the shank entirely into the collet (bottoming out). Leave about a 3,2mm (1/8") space from the bottom.
- NEVER** force the bit into your router or overload the router.



Conversion Table

Inch Decimals	Inch Fractions (x)						Millimeters					
	1/64	1/32	1/16	1/8	1/4	1/2	mm	1" + (x)	2" + (x)	3" + (x)	4" + (x)	5" + (x)
0.015625	1/64						0.397	25.400	50.800	76.200	101.600	127.000
0.031250		1/32					0.794	25.797	51.197	76.597	101.997	127.397
0.046875	3/64						1.191	26.194	51.595	76.994	102.394	127.794
0.062500			1/16				1.588	26.591	51.991	77.391	102.791	128.191
0.078125	5/64						1.984	26.988	52.388	77.788	103.188	128.588
0.093750		3/32					2.381	27.384	52.784	78.184	103.584	128.984
0.109375	7/64						2.778	27.781	53.181	78.581	103.981	129.381
0.125000				1/8			3.175	28.178	53.578	78.978	104.378	129.778
0.140625	9/64						3.572	28.575	53.975	79.375	104.775	130.175
0.156250		5/32					3.969	28.972	54.372	79.772	105.172	130.572
0.171875	11/64						4.366	29.369	54.769	80.169	105.569	130.969
0.187500			3/16				4.762	29.766	55.166	80.568	105.966	131.366
0.203125	13/64						5.159	30.162	55.562	80.962	106.362	131.762
0.218750		7/32					5.556	30.559	55.959	81.359	106.759	132.159
0.234375	15/64						5.953	30.956	56.356	81.756	107.156	132.556
0.250000					1/4		6.350	31.353	56.753	82.153	107.553	132.953
0.265625	17/64						6.747	31.750	57.150	82.550	107.950	133.350
0.281250		9/32					7.144	32.147	57.547	82.947	108.347	133.747
0.296875	19/64						7.541	32.544	57.944	83.344	108.744	134.144
0.312500			5/16				7.938	32.941	58.341	83.741	109.141	134.541
0.328125	21/64						8.334	33.338	58.738	84.138	109.538	134.938
0.343750		11/32					8.731	33.734	59.134	84.534	109.934	135.334
0.359375	23/64						9.128	34.131	59.531	84.931	110.331	135.731
0.375000				3/8			9.526	34.528	59.928	85.328	110.728	136.128
0.390625	25/64						9.922	34.925	60.325	85.725	111.125	136.525
0.406250		13/32					10.319	35.322	60.722	86.122	111.522	136.922
0.421875	27/64						10.716	35.719	61.119	86.519	111.919	137.319
0.437500			7/16				11.112	36.116	61.516	86.916	112.316	137.716
0.453125	29/64						11.509	36.512	61.912	87.312	112.712	138.112
0.468750		15/32					11.906	36.909	62.309	87.709	113.109	138.509
0.484375	31/64						12.303	37.306	62.706	88.106	113.506	138.906
0.500000						1/2	12.700	37.703	63.103	88.503	113.903	139.303
0.515625	33/64						13.097	38.100	63.500	88.900	114.300	139.700
0.531250		17/32					13.494	38.497	63.897	89.297	114.697	140.097
0.546875	35/64						13.891	38.894	64.294	89.694	115.094	140.494
0.562500			9/16				14.288	39.291	64.691	90.091	115.491	140.891
0.578125	37/64						14.684	39.688	65.088	90.488	115.888	141.288
0.593750		19/32					15.081	40.084	65.484	90.884	116.284	141.684
0.609375	39/64						15.478	40.481	65.881	91.281	116.681	142.081
0.625000				5/8			15.875	40.878	66.278	91.678	117.078	142.478
0.640625	41/64						16.272	41.275	66.675	92.075	117.475	142.875
0.656250		21/32					16.669	41.672	67.072	92.472	117.872	143.272
0.671875	43/64						17.066	42.069	67.469	92.869	118.269	143.669
0.687500			11/16				17.462	42.466	67.866	93.266	118.666	144.066
0.703125	45/64						17.859	42.862	68.262	93.662	119.062	144.462
0.718750		23/32					18.256	43.259	68.659	94.059	119.459	144.859
0.734375	47/64						18.653	43.656	69.056	94.456	119.856	145.256
0.750000					3/4		19.050	44.053	69.453	94.855	120.253	145.653
0.765625	49/64						19.447	44.450	69.850	95.250	120.650	146.050
0.781250		25/32					19.844	44.847	70.247	95.647	121.047	146.447
0.796875	51/64						20.241	45.244	70.644	96.044	121.444	146.844
0.812500			13/16				20.638	45.641	71.041	96.441	121.841	147.241
0.828125	53/64						21.034	46.038	71.438	96.838	122.238	147.638
0.843750		27/32					21.431	46.434	71.834	97.234	122.634	148.034
0.859375	55/64						21.828	46.831	72.231	97.631	123.031	148.431
0.875000				7/8			22.225	47.228	72.628	98.028	123.428	148.828
0.890625	57/64						22.622	47.625	73.025	98.425	123.825	149.225
0.906250		29/32					23.019	48.022	73.422	98.822	124.222	149.622
0.921875	59/64						23.416	48.419	73.819	99.219	124.619	150.019
0.937500			15/16				23.812	48.816	74.216	99.616	125.016	150.416
0.953125	61/64						24.209	49.212	74.612	100.012	125.412	150.812
0.968750		31/32					24.606	49.609	75.009	101.409	126.809	152.209
0.984375	63/64						25.003	50.000	75.406	101.806	127.206	152.606
								50.403	75.803	102.203	127.603	153.003

Conditions of trading

PREMISE

C.M.T. products are the result of technological innovation achieved through continuous research applied on a vast scale. Drawings, technical data, photos of the products and packaging are supplied for the sole purpose of informing the customer and are not binding in any manner. **C.M.T.** may undertake, when necessary, modifications and improvements without applying these innovations to the parts already supplied. The operational tolerances conform to technical standards that are acceptable for this range of tools.

ACCEPTANCE OF THE CONTRACT

All orders for our products are meant to be accepted at the price and sale conditions that are legally in force at the date of delivery. Every order will be treated and supplied according to the following general sale conditions. By placing an order or accepting an offer, the customer accepts, without any reservations, all conditions expressly mentioned hereafter. Any other derogation will only be accepted upon written consent by **C.M.T.** All other cases not contained within these conditions will fall under the Italian Civil Code. Offers and order confirmations will be processed according to stock availability. Any order, even those taken by our representative agents, will be subject to our acceptance, which could also be a partial one. We will notify the acceptance of any order by an order confirmation in which we will indicate all details pertaining to the items purchased, their price and expected delivery date. Therefore, we will not be able to accept any modification after three working days from the date of receipt.

MINIMUM AMOUNT ACCEPTABLE

C.M.T. will only be able to accept and process orders for a minimum net amount of € 100,00. In case of acceptance of the order, we will add € 15,00 for shipping and handling.

PRICES

The prices stated in **C.M.T.'s** quotation and price lists are gross and are intended to be "ex-works". Prices and VAT will be those in force at the date of shipping. To the best of our knowledge, the prices indicated in our catalogues, price lists and order confirmations are correct. However, **C.M.T.** cannot be held legally liable for reserving the right to change prices without notification in line with the manufacturer's cost increases.

DELIVERY

Delivery dates in the order confirmation are given as an indication of the estimated delivery time. They have to be considered as reliable only in case of normal operating conditions, and there shall be no liability on the part of the Seller for any failure to deliver due to causes beyond the Seller's control. **C.M.T.** will also not be able to accept any cancellation of existing orders which were not delivered in time due to external impediments. Standard products will be shipped within five working days from receipt of the order.

SHIPPING AND HANDLING

The packing of our products will be charged on the final invoice, while shipping is "ex-works" from our factory at Chiusa di Ginestreto (Pesaro). All products supplied by **C.M.T.** travel at the customer's own risk. **C.M.T.** retains the right to charge freight costs on the invoice in case of value under the minimum amount acceptable of €100,00. **C.M.T.** will not be held responsible for any damage, theft or tampering that might occur during transport, and for which the forwarder will be legally liable according to article 1693 of the Civil Code. The customer, for his part, will have to check the goods at the moment of receipt and, in case any anomaly or damage is found, he will have to apply for a refund to be addressed to the forwarder.

PAYMENT

Cash payments can only be accepted for purchases done directly at the **C.M.T.** factory located in Chiusa di Ginestreto (Pesaro) in accordance with article 1182, sub-section 3 of the Civil Code, or upon delivery of the goods provided there is a written agreement between the parties. Deferred methods of payment will have to be previously agreed with the Seller. In this case, if one or more instalments are not paid, the agreement will automatically expire according to article 1186 of the Civil Code. A delay in payment, even partial, will automatically incur interest in the amount of an extra 5% to be charged to the customer's account. In case of non payment, **C.M.T.** reserves the right to suspend any further supply of its products.

WARRANTY

All professional tools by **C.M.T.** are manufactured according to high standards of technology and are therefore warranted against any possible defect. This warranty does not cover damage or tampering which can be ascribed to inappropriate use. It is also not applicable for tools that have been re-sharpened. This warranty does not cover the possible injuries resulting from inappropriate use of defective tools. **C.M.T.** will repair or replace any goods which the buyer shall prove to have been defective in material or workmanship upon analysis by its technical department. Any complaint must be communicated within fifteen days from receipt of the goods together with a written form in which the customer provides a detailed description of the defect. Any return of tools will only be accepted upon authorisation by **C.M.T.** and the freight will be at the customer's own expense.

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PLACE OF JURISDICTION

For any legal matter the place of jurisdiction is Pesaro. All contracts, even those made with foreign Buyers or for goods to be sent abroad, are regulated by Italian legislation.

Explanation of symbol

HV10 Hardness Vickers 10kg (HV10)		N/mm ² Transverse rupture strength (expressed in N/mm ²)	
	Tungsten carbide tipped		Solid tungsten carbide
	High speed steel		High performance steel
	Bimetal		TiN coated bimetal with 8% cobalt teeth
	Polycrystalline diamond		Polycrystalline diamond
	One cutting edge HW		Two cutting edges HW
	One HW + one cutting edges HW		Two HW + two cutting edges HW
	Two HW + one cutting edges HW		Three cutting edges HW with chipbreaker
	Four spur		One spur
	Antikick-back		Right-hand rotation
	Mechanical feed		Left-hand rotation
	Rebating		Right-hand & Left-hand rotation
	Manual feed		Axial angle
	Manual feed		Tool with plunging capacity
	Slooting		Flush Trimming
	Plastic box for cutter head		Spiral boring
	ORANGE CHROME		Avoid axial plunging
	Shear Angle Grind		Plastic carry case for saw blades
	Warning		Clamshell carry case for saw blades
	Wear safety glasses		Cardboard box for saw blades
	Wear ear protection		Non-Stick Orange Shield Coating
	Wear dust mask		Saw blade with dampening slots with fill
	Wear safety helmet		Saw blade with dampening slots without fill
			Not for hand held use for router table only



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